## SPECIFICATION CONTROL DRAWING



Pin Dim	Product Dimensions						Cable Dimensions			
øM max = 0.68 (0.027)	$\phi$ M max = 0.88 (0.035)	Pitch H±0.3	<u>ح ۸</u>	۲D	аC	т	К	۲D	đ۲	٢E
Product Name	Product Name	(H±0.012)	øA min	øB min	øC min	L max	nom	øD	øE	øF min
D-148-0201		2.54(0.10)	3.4	2.3	0.8	28	14	1.7(0.065)	1.3(0.050)	0.3
D-148-0202	D-148-0204	5.08(0.20)	(0.135)	(0.090)	(0.030)	(1.100)	(0.550)	to	to	(0.012)
D-148-0203	D-148-0205	6.35(0.25)						3.4(0.135)	2.3(0.090)	
D-148-0206		2.54(0.10)	4.4	2.8	1.6	30	14	1.7(0.065)	1.5(060)	0.3
D-148-0207	D-148-0209	5.08(0.20)	(0.175)	(0.110)	(0.060)	(1.180)	(0.550)	to	to	(0.012)
D-148-0208	D-148-0210	6.35(0.25)						4.4(0.175)	2.8(0.110)	

## **MATERIALS**

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.

2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

- 3. MELTABLE RING: Thermally stabilized thermoplastic. Color: clear.
- 4. TERMINATION PIN: Phosphor bronze coated with Sn60 Pb40 solder alloy.

## APPLICATION

1. These controlled soldering devices are designed for termination of coaxial cables to printed circuit board. They will terminate the tin plated or silver plated copper center conductor and the single or double tin or silver plated copper braid of a coaxial cable having an insulation rated for at least 125°C.

The lead may need to be aligned prior to insertion into the board.

2. Temperature range: -55°C to +150°C. For installation, see RPIP-500-03.

For best results, prepare the cable as shown:



\* A trademark of Raychem Corporation.

<b>tyco</b> Electronics	300 Constitution Drive,		Raychem	TITLE: COAXIAL PINPAK					
Unless otherwise specified dimensions are in millimeters.					DOCUMENT NO.:				
[Inches dimensions are shown in brackets]					D-148-020X				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ILES: N/A GHNESS IN RON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV.: A	DATE: 16-Nov-06			
DRAWN BY:		CAGE CODE	: REPLACES:	DCR NUMBER:	SCALE:	SIZE:	SHEET:		
P.TALLY		06090	D990177	D060403	NTS	A	1 of 1		

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