SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions			Cable Dimensions					
Product Name		øA	øB	L	D	øE	øF	øG	H±0.5	J±0.5
		min	min	max	max	min	min	max		
CWT-3-S	В	2.5	3	18.5	3	1.5	1	2.5	7	6
CWT-5-S	В	4.3	4.8	18.5	4.8	2	1.5	4.3	7	6
CWT-7-S	В	6.8	7.3	21	7.3	3.3	2.8	6.8	9	8
CWT-11-S	В	10.8	11.5	28.5	11.5	4.5	4	10.8	9	8

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Cd18 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.
- 3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color:blue.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a bare or tin-plated copper shield on a cable having an insulation rated for at least +105°C.
- 2. Temperature range: -55°C to +125°C. For installation procedure and application equipment, consult RPIP-824-00.

For best results, prepare the cable as shown:



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CYC0			ychem Constitution Drive o Park, CA 94025, U	JSA	TITLE: SOLDERSLEEVE* SHIELD TERMINATOR LOW TEMPERATURE				
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.					DOCUMENT NO.: CWT-XX-S				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: 1 ROUGHNE MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D020510		REPLACES: D980901		
DRAWN BY: L. RODRIGUEZ		DATE: 11-20-02		PROD. REV. SEE TABLE	DOC ISSUE: 3	SCALE: None	SIZE: A	SHEET: 1 of 1	

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